

## Rubber Material Selection Guide

### Urethanes

#### AU – Polyester Urethane or Polyether Urethane

- |                                |                                |
|--------------------------------|--------------------------------|
| ■ Abbreviation                 | AU or EU                       |
| ■ ASTM D-2000 Classification   | BG                             |
| ■ Chemical Definition          | Polyester / Polyether Urethane |
| ■ RRP Compound Number Category | 60000 Series                   |

#### Physical & Mechanical Properties

- |                               |                   |
|-------------------------------|-------------------|
| ■ Durometer or Hardness Range | 35 – 95 Shore A   |
| ■ Tensile Strength Range      | 500 – 6,000 PSI   |
| ■ Elongation (Range %)        | 250 % – 900 %     |
| ■ Abrasion Resistance         | Excellent         |
| ■ Adhesion to Metal           | Excellent         |
| ■ Adhesion to Rigid Materials | Good              |
| ■ Compression Set             | Poor to Good      |
| ■ Flex Cracking Resistance    | Fair to Good      |
| ■ Impact Resistance           | Good to Excellent |
| ■ Resilience / Rebound        | Poor to Good      |
| ■ Tear Resistance             | Good to Excellent |
| ■ Vibration Dampening         | Fair to Good      |

#### Chemical Resistance

- |                                 |              |
|---------------------------------|--------------|
| ■ Acids, Dilute                 | Fair to Good |
| ■ Acids, Concentrated           | Poor         |
| ■ Acids, Organic (Dilute)       | Fair         |
| ■ Acids, Organic (Concentrated) | Poor         |
| ■ Acids, Inorganic              | Poor to Fair |
| ■ Alcohol's                     | Good         |



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#### Chemical Resistance

■ Aldehydes	Poor
■ Alkalies, Dilute	Fair to Good
■ Alkalies, Concentrated	Poor to Good
■ Amines	Poor to Good
■ Animal & Vegetable Oils	Fair to Excellent
■ Brake Fluids, Non-Petroleum Based	Poor
■ Diester Oils	Poor to Good
■ Esters, Alkyl Phosphate	Poor
■ Esters, Aryl Phosphate	Poor
■ Ethers	Fair
■ Fuel, Aliphatic Hydrocarbon	Good to Excellent
■ Fuel, Aromatic Hydrocarbon	Poor to Fair
■ Fuel, Extended (Oxygenated)	Fair to Good
■ Halogenated Solvents	Poor to Good
■ Hydrocarbon, Halogenated	Fair to Good
■ Ketones	Poor
■ Lacquer Solvents	Poor
■ LP Gases & Fuel Oils	Fair to Good
■ Mineral Oils	Good to Excellent
■ Oil Resistance	Good
■ Petroleum Aromatic	Good
■ Petroleum Non-Aromatic	Good
■ Refrigerant Ammonia	Poor
■ Refrigerant Halofluorocarbons	R-12
■ Refrigerant Halofluorocarbons w/ Oil	R-12
■ Silicone Oil	Excellent
■ Solvent Resistance	Poor



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#### Thermal Properties

■ Low Temperature Range	- 65° F to - 40° F
■ Minimum for Continuous Use (Static)	- 65° F
■ Brittle Point	- 60° F to - 80° F
■ High Temperature Range	+ 180° F to + 220° F
■ Maximum for Continuous Use (Static)	+ 200° F

#### Environmental Performance

■ Colorability	Good to Excellent
■ Flame Resistance	Poor to Good
■ Gas Permeability	Good to Excellent
■ Odor	Excellent
■ Ozone Resistance	Excellent
■ Oxidation Resistance	Good to Excellent
■ Radiation Resistance	Good to Excellent
■ Steam Resistance	Poor
■ Sunlight Resistance	Good to Excellent
■ Taste Retention	Fair to Good
■ Weather Resistance	Excellent
■ Water Resistance	Poor to Good

For assistance in identifying the appropriate polymer or material, or to develop and formulate a polyacrylate / acrylic rubber compound to meet your specific application and performance requirements, please contact Robinson Rubber Products at e-mail: [sales@robinsonrubber.com](mailto:sales@robinsonrubber.com) or phone: +1-763-535-6737.

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