



## Robinson Rubber Material Selection Guide

### NR or Natural Rubber

### Polyisoprene

- |                              |              |
|------------------------------|--------------|
| ■ Abbreviation               | NR           |
| ■ ASTM D-2000 Classification | AA           |
| ■ Chemical Definition        | Polyisoprene |
| ■ Compound Number Category   | 10000 Series |

#### **Physical & Mechanical Properties**

- |                               |                   |
|-------------------------------|-------------------|
| ■ Durometer or Hardness Range | 30 – 95 Shore A   |
| ■ Tensile Strength Range      | 500 – 3,500 PSI   |
| ■ Elongation (Range %)        | 300 % – 900 %     |
| ■ Abrasion Resistance         | Good to Excellent |
| ■ Adhesion to Metal           | Excellent         |
| ■ Adhesion to Rigid Materials | Excellent         |
| ■ Compression Set             | Excellent         |
| ■ Flex Cracking Resistance    | Excellent         |
| ■ Impact Resistance           | Good to Excellent |
| ■ Resilience / Rebound        | Excellent         |
| ■ Tear Resistance             | Good to Excellent |
| ■ Vibration Dampening         | Good to Excellent |

#### **Chemical Resistance**

- |                                 |                   |
|---------------------------------|-------------------|
| ■ Acids, Dilute                 | Fair to Excellent |
| ■ Acids, Concentrated           | Poor to Good      |
| ■ Acids, Organic (Dilute)       | Fair to Good      |
| ■ Acids, Organic (Concentrated) | Good              |
| ■ Acids, Inorganic              | Good              |



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### Chemical Resistance

■ Alcohol's	Good to Excellent
■ Aldehydes	Good
■ Alkalies, Dilute	Fair to Excellent
■ Alkalies, Concentrated	Fair to Good
■ Amines	Poor to Fair
■ Animal & Vegetable Oils	Poor to Good
■ Brake Fluids, Non-Petroleum Based	Good
■ Diester Oils	Poor
■ Esters, Alkyl Phosphate	Poor
■ Esters, Aryl Phosphate	Poor
■ Ethers	Poor
■ Fuel, Aliphatic Hydrocarbon	Poor
■ Fuel, Aromatic Hydrocarbon	Poor
■ Fuel, Extended (Oxygenated)	Poor
■ Halogenated Solvents	Poor
■ Hydrocarbon, Halogenated	Poor
■ Ketones	Fair to Good
■ Lacquer Solvents	Poor
■ LP Gases & Fuel Oils	Poor
■ Mineral Oils	Poor
■ Oil Resistance	Poor
■ Petroleum Aromatic	Poor
■ Petroleum Non-Aromatic	Poor
■ Refrigerant Ammonia	Good
■ Refrigerant Halofluorocarbons	R-12, R-13
■ Refrigerant Halofluorocarbons w/ Oil	Poor
■ Silicone Oil	Good
■ Solvent Resistance	Poor



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### Thermal Properties

■ Low Temperature Range	- 20° F to - 70° F
■ Minimum for Continuous Use (Static)	- 60° F
■ Brittle Point	- 80° F
■ High Temperature Range	+ 180° F to + 220° F
■ Maximum for Continuous Use (Static)	+ 180° F

### Environmental Performance

■ Colorability	Poor
■ Flame Resistance	Fair to Good
■ Gas Permeability	Fair to Good
■ Odor	Good to Excellent
■ Ozone Resistance	Poor
■ Oxidation Resistance	Good
■ Radiation Resistance	Fair to Good
■ Steam Resistance	Good
■ Sunlight Resistance	Poor to Fair
■ Taste Retention	Fair to Good
■ Weather Resistance	Poor to Fair
■ Water Resistance	Excellent

For assistance in identifying the appropriate polymer or material, or to develop and formulate a polyacrylate / acrylic rubber compound to meet your specific application and performance requirements, please contact Robinson Rubber Products at e-mail: [sales@robinsonrubber.com](mailto:sales@robinsonrubber.com) or phone: +1-763-535-6737.

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