

Rubber Material Selection Guide EA or Vamac® Ethylene Acrylic Rubber

 Abbreviation 	EA
 ASTM D-2000 Classification 	EA
Chemical Definition	Acrylic
 RRP Compound Number Category 	18-0000 Series

Physical & Mechanical Properties

	Durometer or Hardness Range	35 – 95 Shore A
	Tensile Strength Range	500 – 3,000 PSI
	Elongation (Range %)	200 % - 850 %
•	Abrasion Resistance	Good to Excellent
	Adhesion to Metal	Good
•	Adhesion to Rigid Materials	Good
•	Compression Set	Poor to Good
•	Flex Cracking Resistance	Good
•	Impact Resistance	Good to Very Good
•	Resilience / Rebound	Poor to Fair
•	Tear Resistance	Good to Excellent
	Vibration Dampening	Good

Chemical Resistance

Acids, Dilute Good Acids, Concentrated Poor to Fair Acids, Organic (Dilute) Good to Excellent Acids, Organic (Concentrated) Poor to Excellent Acids, Inorganic Fair to Good Alcohol's Good to Excellent



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Chemical Resistance

 Aldehydes 	Fair to Good
 Alkalies, Dilute 	Good to Excellent
 Alkalies, Concentrated 	Poor
Amines	Good
Animal & Vegetable Oils	Good
 Brake Fluids, Non-Petroleum Based 	Poor
 Diester Oils 	Poor
 Esters, Alkyl Phosphate 	Poor
 Esters, Aryl Phosphate 	Poor
■ Ethers	Poor
 Fuel, Aliphatic Hydrocarbon 	Good
 Fuel, Aromatic Hydrocarbon 	Poor to Fair
 Fuel, Extended (Oxygenated) 	Fair
 Halogenated Solvents 	Poor to Good
 Hydrocarbon, Halogenated 	Poor
 Ketones 	Poor
 Lacquer Solvents 	Poor
LP Gases & Fuel Oils	Poor
 Mineral Oils 	Poor
 Oil Resistance 	Poor
 Petroleum Aromatic 	Poor
 Petroleum Non-Aromatic 	Poor
 Refrigerant Ammonia 	Poor to Good
 Refrigerant Halofluorocarbons 	Poor to Good
 Refrigerant Halofluorocarbons w/ Oil 	Poor
 Silicone Oil 	Good to Excellent
 Solvent Resistance 	Poor



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Thermal Properties

Low Temperature Range	- 55º F to - 30º F
Minimum for Continuous Use (Static)	- 50° F
Brittle Point	- 75º F
High Temperature Range	+ 250° F to + 350° F
Maximum for Continuous Use (Static)	+ 350° F

Environmental Performance

	Colorability	Good
	Flame Resistance	Poor
	Gas Permeability	Excellent
	Odor	Good
	Ozone Resistance	Excellent
	Oxidation Resistance	Excellent
•	Radiation Resistance	Good
	Steam Resistance	Poor to Fair
	Sunlight Resistance	Excellent
	Taste Retention	Fair to Good
	Weather Resistance	Excellent
	Water Resistance	Good to Excellent

For assistance in identifying the appropriate polymer or material, or to develop and formulate a polyacrylate / acrylic rubber compound to meet your specific application and performance requirements, please contact Robinson Rubber Products at e-mail: sales@robinsonrubber.com or phone: +1-763-535-6737.

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